

Supporting Today's Vehicle Technician

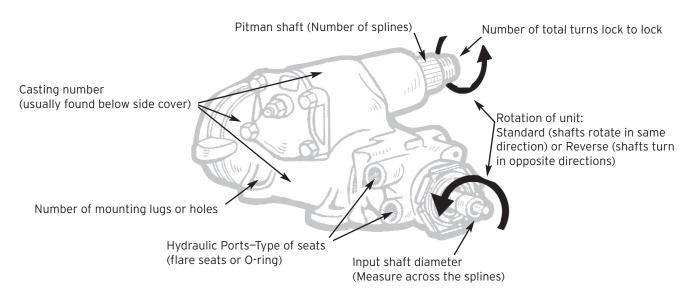
## Gear Box Identification Guide

## To properly identify a power steering gear box, use the following identification guide:

• Casting number (see catalog)

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- Number of mounting holes
- Input shaft diameter (measure across the splines)
- Type of hydraulic port seats (flare or o-ring)
- Pitman shaft spline count
- Rotation of unit (standard or reverse)
- Number of total turns lock-to-lock



## Note

- Ford units may have an ID tag.
  - Saginaw units may have a broadcast code printed on side cover.
  - Chrysler units may require transfer of steering and control valve bodies (Refer to PT 27-0001).

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