

# CARDONE ProTech

Supporting Today's Professional Technician



## Identifying Steering Gear 27-7565 and 27-7569

### Application:

Ford trucks with power steering gear, specifying either 27-7565 (OE numbers F7UZ 3504-GA, F7UZ 3504-GARM/GBRM), or 27-7569 (OE number F7UZ 3504-FA, F7UZ 3504-FARM/FBRM, 2C3Z 3504-AARM/ABRM, YC3Z 3504-AARM/ABRM).

### Problem:

How to determine which unit to order — what is different?

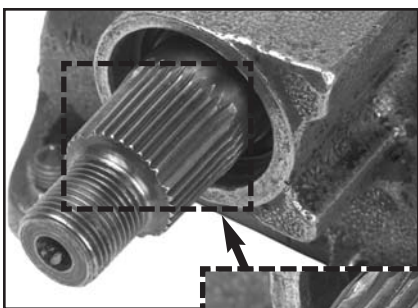
### Solution:

Pitman shafts have different spline counts.

27-7565 has a total of 32 splines (4 flats with 8 splines between flats)

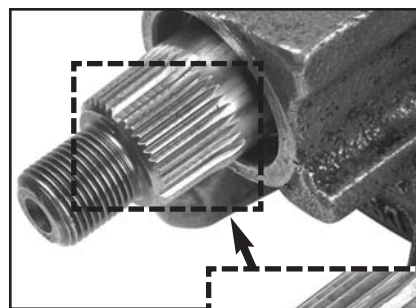
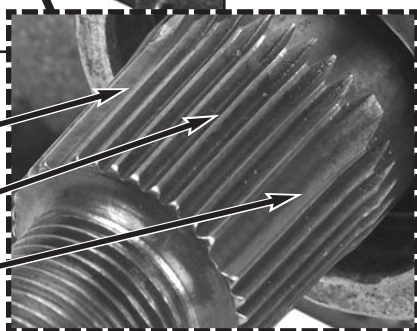
**Figure 1.**

27-7569 has 36 splines (4 flats with 9 splines between flats) **Figure 2.**



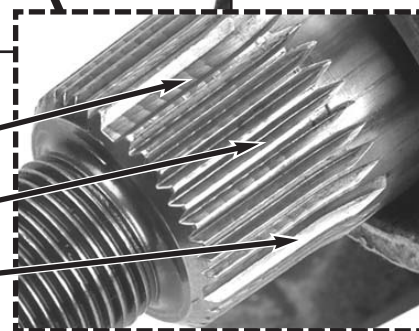
**Figure 1**

FLAT  
8 splines  
between  
each flat.  
FLAT



**Figure 2**

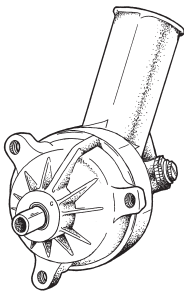
FLAT  
9 splines  
between  
each flat.  
FLAT



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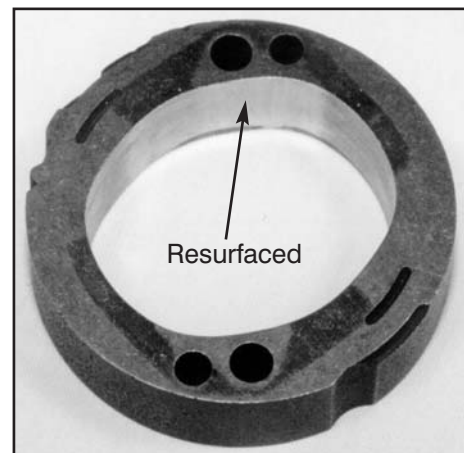
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**Cam Rings** - In order to prevent low flow, noise, or no pressure, CARDONE resurfaces the cam ring to give it the original, consistent surface. By running your finger around the inside of the cam ring, you will be able to feel the smooth inner surface. Every unit is tested for proper flow and pressure to make sure it meets all OEM specifications. This process ensures a high quality unit that won't come back.



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