

Make certain that the ends of the seals protrude above the face of the cap and block.

IMPORTANT: The final interference of the rope packing seals against the crankshaft is critical. In order to achieve this proper interference, it is strongly recommended to install the packings using the correct. "**Packing Tool**" for you specific engine.

With "packing tool" in position, out the protruded ends of the seals flush with the cap and block using a sharp cutting tool.

LUBRICATE SURFACE of seal lip and crankshaft by applying thin coat of motor oil or grease. If engine will not be started within several days, grease is recommended.

IMPORTANT: Never install any seal without break-in lubricant protection.

REINSTALL CRANKSHAFT.

PRIOR TO INSTALLING THE REAR MAIN BEARING CAP apply an anaerobic sealant, to either the rear main bearing cap or cylinder block mating surfaces. **Never** apply sealant on the ends of the seals.

REINSTALL CAP TO CYLINDER BLOCK. Torque to OEM specifications.

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FEL-PRO INSTALLATION TIPS

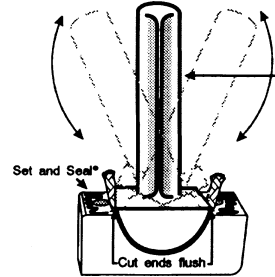
REAR MAIN BEARING SEAL

To properly install the rear main bearing seal, it is necessary to **remove** the crankshaft and install both seal halves as a pair.

CLEAN MATING SURFACES (cap, block and grooves of cap and block). You may wish to use a degreaser.

REMOVE NICKS AND SCRATCHES IF ANY) FROM THE CRANKSHAFT SEALING SURFACE using a crocus cloth.

INSTALL NEW SEALING



ROPE SEALS: Install the seals into the grooves of the cap and block by firmly pressing the packing into the grooves using a "packing tool".



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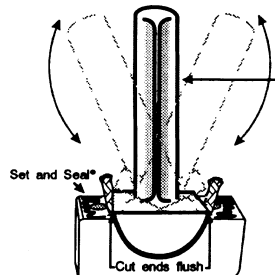
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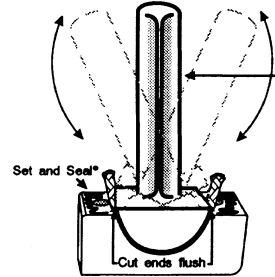
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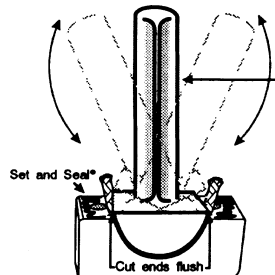
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