



FEL-PRO INSTALLATION TIPS

HEAD GASKET

CLEAN MATING SURFACES of all foreign materials. You may wish to use a degreaser.

CHECK HEAD AND BLOCK for flatness. Refer to OEM manual to determine flatness tolerances and resurfacing limitations.

CLEAN ALL THREADED HOLES in the block by using a bottoming tap. Tap below the maximum bolt penetration to prevent bottoming.

CLEAN ALL BOLT THREADS, by using a wire brush. Lubricate the underside of **every** bolt head with oil. Determine which bolts extend into the coolant passages. Those **entering** the coolant passages require a pliable non-hardening sealer on the threads. Those bolts **not entering** the coolant passages require oil on the threads.

IMPORTANT: The head gasket provided in this set may not contain the same number or size coolant holes as the gasket it is replacing. These differences reflect revisions made by O.E.M. The Fel-Pro head gasket is engineered to allow adequate coolant passage for all engines covered by the application data indicated on the label of this package.

ATTACH AND ALIGN GASKETS(S) FOLLOWING ANY DIRECTIONAL MARKINGS SHOWN ON THE GASKET. If no markings exist, simply install the gasket by matching the gasket to engine deck surface.

FIBER FACED GASKET(S) are to be installed dry. **METAL FACED GASKET(S)** require a thin even coat of sealer to be applied to the metal side(s) of the gasket.



FEL-PRO INSTALLATION TIPS

HEAD GASKET

CLEAN MATING SURFACES of all foreign materials. You may wish to use a degreaser.

CHECK HEAD AND BLOCK for flatness. Refer to OEM manual to determine flatness tolerances and resurfacing limitations.

CLEAN ALL THREADED HOLES in the block by using a bottoming tap. Tap below the maximum bolt penetration to prevent bottoming.

CLEAN ALL BOLT THREADS, by using a wire brush. Lubricate the underside of **every** bolt head with oil. Determine which bolts extend into the coolant passages. Those **entering** the coolant passages require a pliable non-hardening sealer on the threads. Those bolts **not entering** the coolant passages require oil on the threads.

IMPORTANT: The head gasket provided in this set may not contain the same number or size coolant holes as the gasket it is replacing. These differences reflect revisions made by O.E.M. The Fel-Pro head gasket is engineered to allow adequate coolant passage for all engines covered by the application data indicated on the label of this package.

ATTACH AND ALIGN GASKETS(S) FOLLOWING ANY DIRECTIONAL MARKINGS SHOWN ON THE GASKET. If no markings exist, simply install the gasket by matching the gasket to engine deck surface.

FIBER FACED GASKET(S) are to be installed dry. **METAL FACED GASKET(S)** require a thin even coat of sealer to be applied to the metal side(s) of the gasket.



FEL-PRO INSTALLATION TIPS

HEAD GASKET

CLEAN MATING SURFACES of all foreign materials. You may wish to use a degreaser.

CHECK HEAD AND BLOCK for flatness. Refer to OEM manual to determine flatness tolerances and resurfacing limitations.

CLEAN ALL THREADED HOLES in the block by using a bottoming tap. Tap below the maximum bolt penetration to prevent bottoming.

CLEAN ALL BOLT THREADS, by using a wire brush. Lubricate the underside of **every** bolt head with oil. Determine which bolts extend into the coolant passages. Those **entering** the coolant passages require a pliable non-hardening sealer on the threads. Those bolts **not entering** the coolant passages require oil on the threads.

IMPORTANT: The head gasket provided in this set may not contain the same number or size coolant holes as the gasket it is replacing. These differences reflect revisions made by O.E.M. The Fel-Pro head gasket is engineered to allow adequate coolant passage for all engines covered by the application data indicated on the label of this package.

ATTACH AND ALIGN GASKETS(S) FOLLOWING ANY DIRECTIONAL MARKINGS SHOWN ON THE GASKET. If no markings exist, simply install the gasket by matching the gasket to engine deck surface.

FIBER FACED GASKET(S) are to be installed dry. **METAL FACED GASKET(S)** require a thin even coat of sealer to be applied to the metal side(s) of the gasket.



FEL-PRO INSTALLATION TIPS

HEAD GASKET

CLEAN MATING SURFACES of all foreign materials. You may wish to use a degreaser.

CHECK HEAD AND BLOCK for flatness. Refer to OEM manual to determine flatness tolerances and resurfacing limitations.

CLEAN ALL THREADED HOLES in the block by using a bottoming tap. Tap below the maximum bolt penetration to prevent bottoming.

CLEAN ALL BOLT THREADS, by using a wire brush. Lubricate the underside of **every** bolt head with oil. Determine which bolts extend into the coolant passages. Those **entering** the coolant passages require a pliable non-hardening sealer on the threads. Those bolts **not entering** the coolant passages require oil on the threads.

IMPORTANT: The head gasket provided in this set may not contain the same number or size coolant holes as the gasket it is replacing. These differences reflect revisions made by O.E.M. The Fel-Pro head gasket is engineered to allow adequate coolant passage for all engines covered by the application data indicated on the label of this package.

ATTACH AND ALIGN GASKETS(S) FOLLOWING ANY DIRECTIONAL MARKINGS SHOWN ON THE GASKET. If no markings exist, simply install the gasket by matching the gasket to engine deck surface.

FIBER FACED GASKET(S) are to be installed dry. **METAL FACED GASKET(S)** require a thin even coat of sealer to be applied to the metal side(s) of the gasket.