



FEL-PRO INSTALLATION TIPS

Fel-Pro products are the result of exhaustive research and strict quality control. However, no sealing product is better than the quality of its installation.

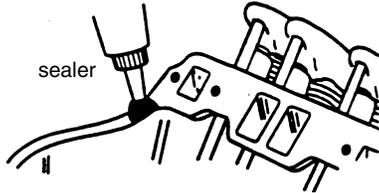
INTAKE MANIFOLD GASKET

CLEAN MATING SURFACES of all foreign material including old gaskets, sealer and oil. You may wish to use a degreaser.

CHECK MANIFOLD CASTINGS for flatness of gasket surface. Resurface or replace if severely distorted or corroded.

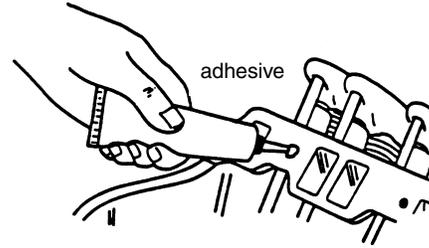
INSTALL END SEALS. Use nibs to locate seals.

IMPORTANT: These end seals must be installed **DRY** without any chemical adhesive.



PRIOR TO INSTALLING INTAKE MANIFOLD GASKET apply a small dab of silicone sealer to the 4 lower corners where the ends of the block meet with the cylinder heads. **IMMEDIATELY PROCEED** to the next step, as sealer normally sets up in 10-15 minutes.

-continued-



ATTACH AND ALIGN GASKET(S) TO CYLINDER HEAD(S). Apply a quick-drying adhesive sparingly in several places on the cylinder head(s). Mount gasket(s) on cylinder head(s), **Allow time for adhesive to set.** Test for slippage with light pressure. If gasket moves, allow more time.

REINSTALL INTAKE MANIFOLD TO ENGINE. Torque securely to OEM specifications.

TEST RUN ENGINE. Check all mating areas thoroughly to determine that all seals hold during operation.

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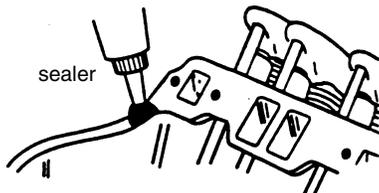
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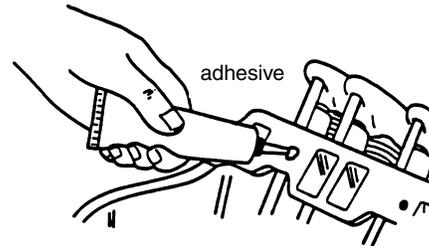
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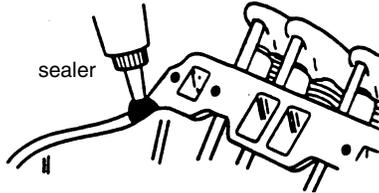
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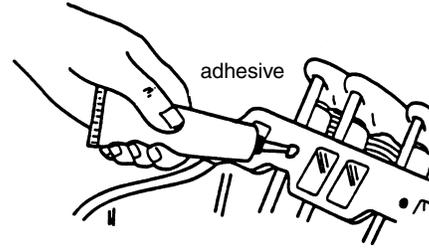
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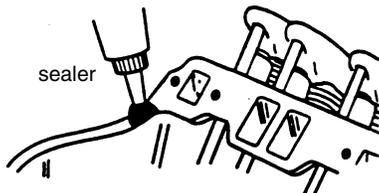
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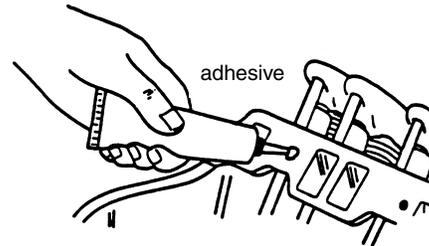
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