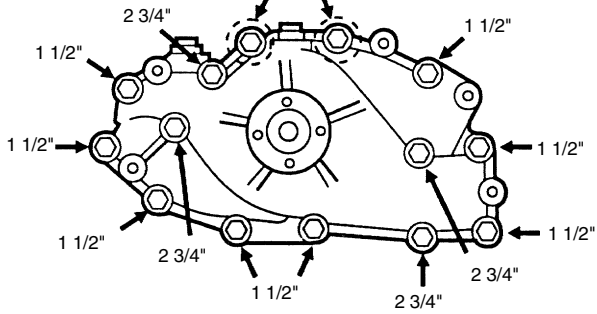


## WATER PUMP GASKET

6.9l Engine use 1 1/4" bolts here with flat washers.

7.3l Engine use 1 1/2" bolts here with flat washers.



Water Pump Mounting Bolt Lengths and Locations

The 6.9l and 7.3l engines have different length water pump bolts (see illustration for proper installation).

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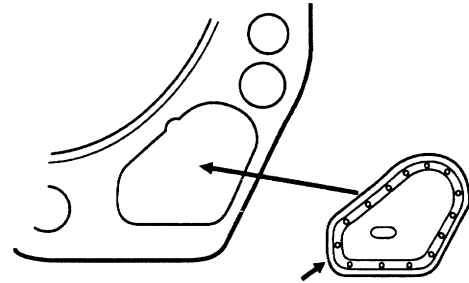
7.3l Engines Uses 1 1/2" bolts with flat washers.

**TEST RUN ENGINE.** Check all mating areas thoroughly to determine that all seals hold during operation.

# FIT<sup>®</sup>

## FEL-PRO INSTALLATION TIPS

### HEAD GASKET



Steel Cored Coolant Grommet

**ATTACH AND ALIGN GASKET(S) FOLLOWING ANY DIRECTIONAL MARKINGS SHOWN ON THE GASKET.** If no markings exist, simply install the gasket by matching the gasket to engine deck surface.

**FIBER FACED GASKET(S)** are to be installed dry. **METAL FACED GASKET(S)** required a thin even coat of sealer, to be applied to the metal side (s) of the gasket.

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**NOW INSTALL** the 2 steel cored coolant grommets (see illustration).

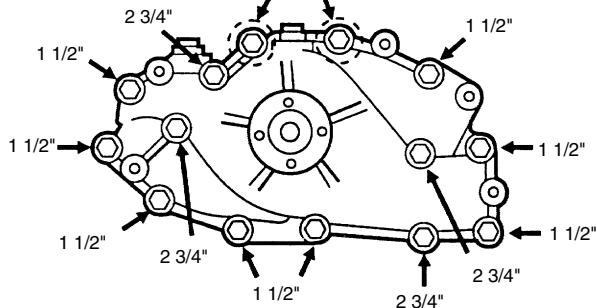
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-Continued-

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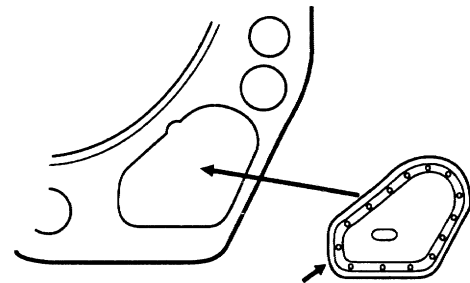
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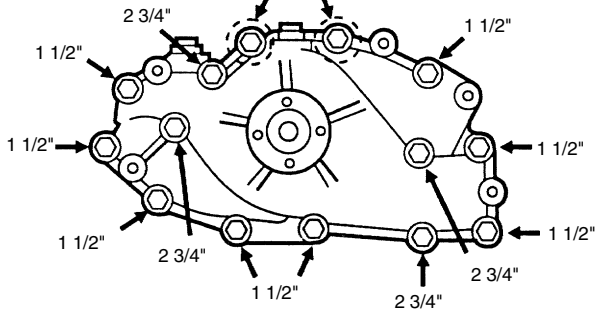
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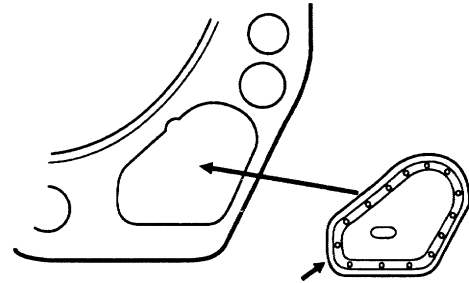
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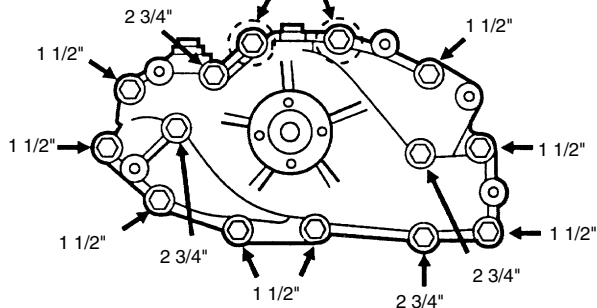
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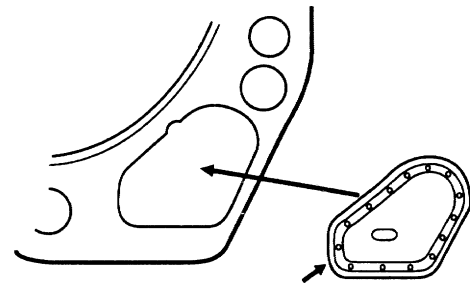
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