



## FEL-PRO INSTALLATION TIPS

### HEAD GASKET

Fel-Pro is providing you with a multi-layer steel design (MLS) head gasket. This gasket is manufactured with multiple embossed spring steel layers with a rubber coating. This gasket will meet all of your sealing needs.

**CLEAN MATING SURFACES** of all foreign materials. Use a degreaser such as Cleaners/Degreaser.

**CHECK HEAD AND BLOCK** for flatness. Refer to OEM manual to determine flatness tolerances and resurfacing limitations.

**CLEAN ALL THREADED HOLES** in the block by using a bottoming tap. Tap below the maximum bolt penetration to prevent bottoming.

**INSTALL NEW HEAD BOLTS.**

### ATTACH AND ALIGN GASKETS(S)

**IMPORTANT:** Surface finish requirements for MLS cylinder head gaskets are very strict (less than 30 Ra). CONSULT OEM SERVICE MANUAL FOR EXACT SURFACE FINISH REQUIREMENTS.

**REINSTALL CYLINDER HEAD(S) TO ENGINE.** Torque securely to OEM specifications.



## FEL-PRO INSTALLATION TIPS

### HEAD GASKET

Fel-Pro is providing you with a multi-layer steel design (MLS) head gasket. This gasket is manufactured with multiple embossed spring steel layers with a rubber coating. This gasket will meet all of your sealing needs.

**CLEAN MATING SURFACES** of all foreign materials. Use a degreaser such as Cleaners/Degreaser.

**CHECK HEAD AND BLOCK** for flatness. Refer to OEM manual to determine flatness tolerances and resurfacing limitations.

**CLEAN ALL THREADED HOLES** in the block by using a bottoming tap. Tap below the maximum bolt penetration to prevent bottoming.

**INSTALL NEW HEAD BOLTS.**

### ATTACH AND ALIGN GASKETS(S)

**IMPORTANT:** Surface finish requirements for MLS cylinder head gaskets are very strict (less than 30 Ra). CONSULT OEM SERVICE MANUAL FOR EXACT SURFACE FINISH REQUIREMENTS.

**REINSTALL CYLINDER HEAD(S) TO ENGINE.** Torque securely to OEM specifications.



## FEL-PRO INSTALLATION TIPS

### HEAD GASKET

Fel-Pro is providing you with a multi-layer steel design (MLS) head gasket. This gasket is manufactured with multiple embossed spring steel layers with a rubber coating. This gasket will meet all of your sealing needs.

**CLEAN MATING SURFACES** of all foreign materials. Use a degreaser such as Cleaners/Degreaser.

**CHECK HEAD AND BLOCK** for flatness. Refer to OEM manual to determine flatness tolerances and resurfacing limitations.

**CLEAN ALL THREADED HOLES** in the block by using a bottoming tap. Tap below the maximum bolt penetration to prevent bottoming.

**INSTALL NEW HEAD BOLTS.**

### ATTACH AND ALIGN GASKETS(S)

**IMPORTANT:** Surface finish requirements for MLS cylinder head gaskets are very strict (less than 30 Ra). CONSULT OEM SERVICE MANUAL FOR EXACT SURFACE FINISH REQUIREMENTS.

**REINSTALL CYLINDER HEAD(S) TO ENGINE.** Torque securely to OEM specifications.



## FEL-PRO INSTALLATION TIPS

### HEAD GASKET

Fel-Pro is providing you with a multi-layer steel design (MLS) head gasket. This gasket is manufactured with multiple embossed spring steel layers with a rubber coating. This gasket will meet all of your sealing needs.

**CLEAN MATING SURFACES** of all foreign materials. Use a degreaser such as Cleaners/Degreaser.

**CHECK HEAD AND BLOCK** for flatness. Refer to OEM manual to determine flatness tolerances and resurfacing limitations.

**CLEAN ALL THREADED HOLES** in the block by using a bottoming tap. Tap below the maximum bolt penetration to prevent bottoming.

**INSTALL NEW HEAD BOLTS.**

### ATTACH AND ALIGN GASKETS(S)

**IMPORTANT:** Surface finish requirements for MLS cylinder head gaskets are very strict (less than 30 Ra). CONSULT OEM SERVICE MANUAL FOR EXACT SURFACE FINISH REQUIREMENTS.

**REINSTALL CYLINDER HEAD(S) TO ENGINE.** Torque securely to OEM specifications.