

CREATE INTAKE MANIFOLD END SEALS

by applying a continuous 3/16" bead of silicone sealer, such as RTV Black, across the front and rear ends of the cylinder block, from one cylinder head to the other.

REINSTALL INTAKE MANIFOLDTO ENGINE while RTV is still wet.

IMPORTANT: The bolts attaching the manifold to the heads should be coated with a thread locking sealer. Torque securely to OEM specifications.

TEST RUN ENGINE. Check all mating areas thoroughly to determine that all seals hold during operation.



Printed in U.S.A.



INTAKE MANIFOLD GASKET

IMPORTANT: Intake manifolds with a rear heater hose connection use gasket(s) with restricted rear coolant ports **only**.

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

CHECK MANIFOLD CASTINGS for flatness of gasket surface. Resurface or replace if severely distorted or corroded.

ATTACH AND ALIGN GASKET(S) TO CYLINDER HEAD(S). Apply qiuck-drying adhesive sparingly in several places on the cylinder head(s). Mount gasket(s) on cylinder head(s). Allow time for adhesive to set. Test for slippage with light pressure. If gasket moves, allow more time.

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