

**REPLACE VALVE SPRING ASSEMBLIES.** Compress springs just enough to install keepers. **IMPORTANT:** Excessive compression can result in spring retainer damaging valve stem seal. Release spring carefully.

## VALVE COVER GASKET

**NOTE:** DO NOT use adhesives or sealers when installing this gasket.

**CLEAN MATING SURFACES** of all foreign material including old gasket. RTV and oil. You may wish to use a degreaser. Also, clean oil return holes.

**CHECK COVER FLANGES** for flatness. Straighten stamped metal covers. Replace if severely distorted. Distorted cast aluminum or plastic covers are difficult to straighten and should be replaced.

**INSTALL CAP SCREWS.** Position gasket while valve cover is inverted on workbench. Install cap screws through cover and into gasket bolt holes. Gasket bolt holes are intentionally undersized to hold screws in place.

**REINSTALL COVER TO ENGINE.** Turn cover upright (gasket will remain with cover) and install on engine.

**START CAP SCREWS** into cylinder head but do not tighten until you adjust position of gasket under cover flange with gasket side tabs. Torque cap screws securely to 30 in. lbs.

**TEST RUN ENGINE.** Check all mating areas thoroughly to determine that all seals hold during operation.

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## FEL-PRO INSTALLATION TIPS

Fel-Pro products are the result of exhaustive research and strict quality control. However, no sealing product is better than the quality of its installation.

### VALVE STEM SEALS

**REMOVE SPRING ASSEMBLIES, KEEPERS** and the old valve stem seals.

**REMOVE BURRS (IF ANY) FROM VALVE STEMS.** Use a fine stone or crocus cloth. Clean stems thoroughly to remove all abrasive or dust particles. Lubricate lightly.

### INSTALL NEW SEALS.

**POSITIVE GUIDE SEAL:** Use the plastic installation sleeve(s), included in this set, to prevent damage to the lip of the seal. Trim the plastic sleeve so it extends 1/16" below the keeper groove. Place the sleeve on the stem.

Carefully start valve stem seal over sleeve.

**FOR RUBBER JACKET SEALS:** Push seal down over valve guide until it bottoms.

**FOR SOLID OR METAL JACKET SEALS:** The use of an OEM service tool is recommended. If tool is unavailable, use a deep socket or rigid tube of appropriate diameter. Center tool (or socket) over the shoulder of the seal and tap the seal down over the guide until it bottoms.



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