

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

PRIOR TO INSTALLATION check fit of cover gasket and oil pan segment(s). If necessary, trim bottom ends of cover gasket and oil pan segment(s) flush with castings. Make certain to align the gasket holes with the casting holes.

ATTACH AND ALIGN GASKET AND SEGMENT(S): Apply a quick-drying adhesive sparingly in several places on the engine casting or block. Attach gasket(s) on surface where adhesive was applied. **Allow time for adhesive to set.** Test for slippage with light pressure. If gasket moves, allow more time.

PRIOR TO REINSTALLING COVER: Apply a 1/8" bead of silicone sealer to the oil pan to block intersections.

REINSTALL COVER TO ENGINE. Torque bolts evenly an slowly to OEM specifications.

TEST RUN ENGINE. Check all mating areas thoroughly to determine that all seals hold during operation.

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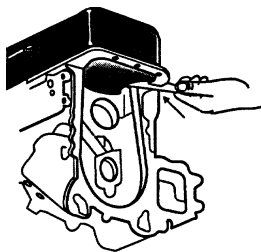
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CUT EXPOSED ENDS of the oil pan gasket flush with the cylinder block using a sharp blade.



IMPORTANT: Do not install any seal without break-in lubricant protection.

PRIOR TO INSTALLING THE SEAL apply a thin coat/reason on the seal face

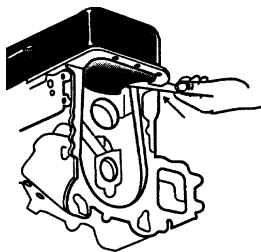
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FEL-PRO INSTALLATION TIPS



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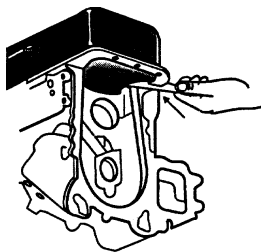
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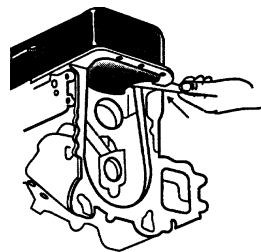
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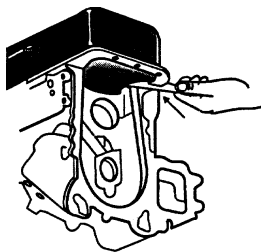
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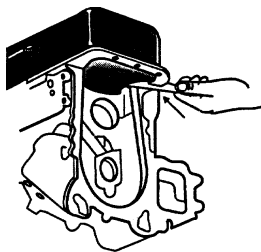
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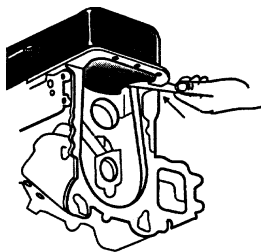
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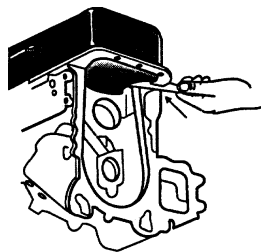
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