

Fel-Pro products are the result of exhaustive research and strict quality control. However, no sealing product is better than the quality of its installation.





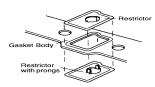
This set contains 2 manifold gaskets with the center port open, and 1 stainless steel restrictor assembly attached to one of these gaskets.

Use manifold gasket(s) with open center port(s) as supplied in this set or with restrictor assemblies in place as noted.

🔳 - Res	tricted D] - Open]
Center Po	orts:	Right	Left
Passenger Car 262 Eng.			
1076			
1975	• • • •	·H	
267, 305 Eng.		. Ц	_
1978-86		. 🗖	
1976-77		. 🗖	
302, 307, 327 Eng.			
1973		. 🗰	
		. 🗖	
350, 400 Eng.		_	_
1978-86		. 🖸	
1977 1976 Exc. Califo	 mio	· 🛛	
California.		· H	
1975	• • • •		=
1974 2 Barrel			-
1973			
1969-72		. 🗖	
Truck			
305 Eng.			
		. 🗖	
1979 Exh. Schoo	ol Bus		
Center F	orts:	Right	Left
Truck	orts:	Right	Left
Truck 305 Eng. School B	us	Right	Left
Truck 305 Eng. School B 1978 Exc. Hea	us vy Duty.	_	Left
Truck 305 Eng. School B 1978 Exc. Hea 1976-77	us vy Duty.	· 😐 ,	Left
Truck 305 Eng. School B 1978 Exc. Hea 1976-77 307 Eng. 1973	us vy Duty.	· 😐 ,	Left
Truck 305 Eng. School B 1978 Exc. Hea 1976-77 307 Eng. 1973 1969-72	us vy Duty.	· 😐 ,	Left
Truck 305 Eng. School B 1978 Exc. Hea 1976-77 307 Eng. 1973 1969-72 327 Eng.	us vy Duty. 		
Truck 305 Eng. School B 1978 Exc. Hea 1976-77 307 Eng. 1973 1969-72 327 Eng.	us vy Duty.		Left
Truck 305 Eng. 1978 Exc. Heat 1976-77 307 Eng. 1973 1969-72 327 Eng. 1969.8 350 Eng. 1980-86	us vy Duty. 		
Truck 305 Eng. 3078 Exc. Heat 1976-77 307 Eng. 1973 1976 307 Eng. 1969-72 327 Eng. 1969 350 Eng. 1980-86 1979 Exc. Sch	us vy Duty.		
Truck 305 Eng. 1978 Exc. Heat 1976-77 307 Eng. 1973 1969-72 327 Eng. 1969.8 350 Eng. 1980-86	us vy Duty. 		
Truck 305 Eng. 1978 1977 307 Eng. 1973 307 Eng. 1969-72 327 Eng. 1969 350 Eng. 1979 1980-86 1979 School B 1979 Exc. School B 1978 Exc. School B 1978 Exc. Sen 1978	us		
Truck 305 Eng. 3078 Exc. Hea 1976-77 307 Eng. 1973 1976 327 Eng. 1969 350 Eng. 1978 Exc. Sch Storens School B 1978 Exc. Sen Heavy D Series 50	us		
Truck 305 Eng. 1978 Exc. Heat 1978 Exc. Heat 1977 307 Eng. 1969 1969 350 Eng. 1980-86 1978 Exc. Scho 1978 Exc. Schol B 1977 Texc. 4 Barris C	us		
Truck 305 Eng. 1978 Exc. Hea 1977	us .vy Duty. 		
Truck 305 Eng. 1976 Exc. Hea 1976 Fxc. Hea 1976 Fxc. Hea 1973 - 307 Eng. 1969-72 - 327 Eng. 1969-72 - 350 Eng. 1979 Exc. Sch School B 1978 1979 Exc. Sch 1979 Exc. Sch 1976-77 Exc. Series 50 1976-77 Exc. Series 50 1975 Exc. Series 50 1974 Exc. Series 50	us vy Duty. 		
Truck 305 Eng. 1976 Exc. Hea 1976 Fxc. Hea 1976 Fxc. Hea 1973 - 1973 - 1973 - 1973 - 1969 - 350 Eng. - 1969 - 350 Eng. - 1979 Exc. Sch School B - 1979 Exc. Sch School B - 1976 - 1977 Exc. Sch 1975 Exc. Sch 1975 Exc. Sch Series 50 1974 Series 50 Series 50	us		
Truck 305 Eng. 1978 Exc. Hea 1976-77	us		
Truck 305 Eng. 1976 Exc. Hea 1976 Fac. Hea 1976 Exc. Hea 1973 307 Eng. 1969 350 Eng. 1969 350 Eng. 1973 Exc. Sen 1975 Exc. Sen 1976 Fac. Sen 1976 Exc. Sen 1975 Exc. Sen 1975 Exc. Sen 1975 Exc. Sen 1976 Fac. Sen 1975 Exc. Sen 1975 Exc. Sen 1976 Exc. Sen 1977 Exc. Sen 1973 Exc. Sen 1973 Exc. Sen Series 50 Series 50	us		
Truck 305 Eng. 1978 Exc. Hea 1976-77	us		
Truck 305 Eng. 1978 Exc. Hea 1976-77	us		
Truck 305 Eng. 1978 Exc. Head 19778 Exc. Head 1978 Exc. Head 1977	us		
Truck 305 Eng. 307 Eng. 1976-77 307 Eng. 1976-77 307 Eng. 1969-72 327 Eng. 1969 350 Eng. 1980-86 1978 Exc. Series 1978 Exc. Series 1976 Exc. Series 1975 Exc. Series 1974 Exc. Series 2 Barrel Series 2 Barrel Series 1973 Exc. Series 1969-72 400 Eng. 1969-72 400 Eng. 1979 Exc. Schort 1969 Exc. Series 1979 Exc. Schort	us		
Truck 305 Eng. 307 Eng. 1976-77 307 Eng. 1976-77 307 Eng. 1969-72 327 Eng. 1969 350 Eng. 1980-86 1978 Exc. Series 1978 Exc. Series 1976 Exc. Series 1975 Exc. Series 1974 Exc. Series 2 Barrel Series 2 Barrel Series 1973 Exc. Series 1969-72 400 Eng. 1969-72 400 Eng. 1979 Exc. Schort 1969 Exc. Series 1979 Exc. Schort	us		



DIVIDE RESTRICTOR ASSEMBLY INTO 2 PIECES as marked. Place 1 restrictor halfwith prongs up - on the workbench.





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search and strict quality control. However, no sealing product is better than the quality of its installation.



INTAKE MANIFOLD GASKET

Open Center Port

This set contains 2 manifold gaskets with the center port open, and 1 stainless steel restrictor assembly attached to one of these gaskets.

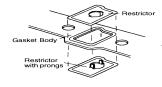
Use manifold gasket(s) with open center port(s) as supplied in this set or with restrictor assemblies in place as noted.

- Restricted - Open

		-
Passenger Car	Right	Left
262 Eng.		
1976		
1975	. 🗖	
267, 305 Eng.		
1978-86	. 🗖	
1976-77	. 🗖	
302, 307, 327 Eng.		
1973	. 🔳	
1969-72	. 🗆	
350, 400 Eng.		
	. 🗖	
1977		
	. E	
California		
		-
	· =	H
	: 🗖	H
1969-72 Truck	. 🖵	ш
305 Eng.	_	_
	. 🗖	님
1979 Exh. School Bus.		
Center Ports:	Dista	
Truck	Right	Left
Truck 305 Eng. School Bus	-	Len
Truck 305 Eng. School Bus 1978 Exc. Heavy Duty.	· 🗆 ,	
Truck 305 Eng. School Bus 1978 Exc. Heavy Duty. 1976-77	-	
Truck 305 Eng. School Bus 1978 Exc. Heavy Duty. 1976-77 307 Eng.	-	
School Bus School	· □ ·	
Truck 305 Eng. 1978 Exc. Heavy Duty. 1976-77	-	
Truck 305 Eng. School Bus 1978 Exc. Heavy Duty. 1976-77 307 Eng. 1973 1969-72 327 Eng. 1969.	· □ ·	
Truck 305 Eng. 1978 Exc. Heavy Duty. 1976-77 . 307 Eng. 1973 . 307 Eng. 1973 . 1973 . 1973 . 1969-72 . 327 Eng. 1969 . 350 Eng.		
Truck School Bus School Bus </td <td></td> <td></td>		
Truck 305 Eng. 1978 Exc. Heavy Duty. 1976-77 307 Eng. 1973 307 Eng. 1973 1973 1973 1969-72 327 Eng. 1969 350 Eng. 1980-86 1979 Exc. School Bus.		
Truck 305 Eng. 1978 Exc. Heavy Duty. 1976-77 307 Eng. 1973 307 Eng. 1969-72 327 Eng. 1969. 350 Eng. 1980-86 School Bus. School Bus. 1978 Exc. School Bus. 1978 Even Serias 10-30		
Truck 305 Eng. 1978 Exc. Heavy Duty. 1976-77 307 Eng. 1973 307 Eng. 1969-72 327 Eng. 1969. 350 Eng. 1980-86 School Bus. School Bus. 1978 Exc. School Bus. 1978 Even Serias 10-30		
Truck 305 Eng. 1978 Exc. Heavy Duty. 1976-77 307 Eng. 1973 307 Eng. 1969-72 327 Eng. 1969. 350 Eng. 1980-86 School Bus. School Bus. 1978 Exc. School Bus. 1978 Even Serias 10-30		
Truck 305 School Bus 1978 School Bus 1978 Exc. Heavy Duty. 1976-77 307 Eng. 1973 1969-72 327 Eng. 1969 350 Eng. 1980-86 1978 Exc. School Bus. 1978 Exc. Series 10-30 Heavy Duty. Series 50-65. 1976-77 Exc. 4 Barrel		
Truck 305 Eng. 307 Eng. 1976 Exc. Heavy Duty. 1976		
Truck 305 School Bus 1978 School Bus 1978 Exc. Heavy Duty. 1976-77 307 Eng. 1973 1969-72 327 Eng. 1969 350 Eng. 1980-86 1978 Exc. School Bus. 1978 Exc. Series 10-30 Heavy Duty. Series 50-65. 1976-77 Exc. 4 Barrel		
Truck 305 Eng. 1978 Exc. Heavy Duty. 1976-77 307 Eng. 1976-77 307 Eng. 1969-72 327 Eng. 1969. 350 Eng. 1980-86 School Bus 1978 Exc. School Bus School Bus 1978 Exc. Series 10-30 Beries 50-65. Series 50-65. 1974 Exc. Series 50-65 1974 Exc. Series 50-65 2 Barrel Exc. Series 50-65		
Truck 305 Eng. 307 Exc. Heavy Duty. 1976 Exc. Heavy Duty. 1977		
Truck 305 Eng. 307 Eng. 1976-77		
Truck 305 Eng. 307 Exc. Heavy Duty. 1976 Exc. Heavy Duty. 1977		
Truck 305 Eng. 1978 Exc. Heavy Duty. 1976-77		
Truck 305 Eng. 1978 Exc. Heavy Duty. 1976-77		
Truck 305 Eng. 307 Eng. 1978 Exc. Heavy Duty. 1976-77 307 Eng. 1969-72 307 Eng. 1969-72 307 Eng. 1969-72 350 Eng. 1969 350 Eng. 1978 Exc. School Bus. 50 Eng. 1978 Exc. School Bus. 1978 Exc. School Bus. 1978 Exc. Series 10-30 Heavy Duty. Series 50-65 Series 50-65 1976 Exc. Series 50-65 2 Barrel Series 50-65 2 Barrel Series 50-65 1973 Exc. Series 50-65 1978 Exc. School		
Truck 305 Eng. 1978 Exc. Heavy Duty. 1976-77 307 Eng. 1976-77 307 Eng. 1973 1969-72 350 Eng. 1980-86 1978 Exc. School Bus. School Bus 1978 Exc. Scries 10-30 Heavy Duty. Series 50-65 1975 Exc. Series 50-65 1974 Exc. Series 50-65 1973 Exc. Series 50-65 1968-72 400 Eng. 1980 1979 Exc. School Bus.		
Truck 305 Eng. 1978 Exc. Heavy Duty. 1976-77		
Truck 305 Eng. 1978 Exc. Heavy Duty. 1976-77 307 Eng. 1973 . 1973 . 1976-77 307 Eng. 1969-72 1969 . 350 Eng. 1980-86 1978 Exc. School Bus. 1978 Exc. School Bus. 1977 Exc. 4 Barrel 1975 Exc. Series 50-65 1974 Exc. Series 50-65 1974 Exc. Series 50-65 1974 Exc. Series 50-65 1973 Exc. Series 50-65 1973 Exc. Series 50-65 1973 Exc. Series 50-65 1969-72 400 Eng. 1980 . 1978 PS 1979 Exc. School Bus. 1978 Exc. Heavy Duty		



DIVIDE RESTRICTOR ASSEMBLY INTO 2 PIECES as marked. Place 1 restrictor halfwith prongs up - on the workbench.





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INTAKE MANIFOLD GASKET



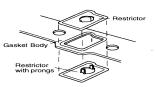
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Use manifold gasket(s) with open center port(s) as supplied in this set or with restrictor assemblies in place as noted.

	- Restricted	🛛 - Open	
Passeng	Center Ports: er Car	Right	Left
262 Eng.			
1976			
1975		. 🗆	
267, 305	Eng.		
1978-8		. 🗖	
1976-7		. 🗖	
302, 307,	327 Eng.		
1973.		. 🔳	
1969-7	2		Ē
350, 400			
1978-8		. 🗖	
	Exc. California .		Ē
	California		
1975.			
	2 Barrel		Ē
1973 .			П
1969-7			n
Truck			
305 Er	na		
1980-8		. 🗖	
	Exh. School Bus.		H
1070		. 🖬 💡	-
	,		
Truck	Center Ports:	Right	Left
Truck 305 Eng		Right	Left
305 Eng	School Bus .	Right	Left
305 Eng 1978	School Bus Exc. Heavy Duty.		Left
305 Eng 1978 1976-77	School Bus Exc. Heavy Duty.		Left
305 Eng 1978 1976-77 307 Eng.	School Bus Exc. Heavy Duty.		
305 Eng 1978 1976-77 307 Eng. 1973	School Bus . Exc. Heavy Duty.		Left
305 Eng 1978 1976-77 307 Eng 1973 1969-72 327 Eng.	School Bus Exc. Heavy Duty.		
305 Eng 1978 1976-77 307 Eng 1973 1969-72 327 Eng 1969	School Bus Exc. Heavy Duty.		
305 Eng 1978 1976-77 307 Eng. 1973 1969-72 327 Eng. 1969 350 Eng.	School Bus . Exc. Heavy Duty.		
305 Eng 1978 1976-77 307 Eng 1973 1969-72 327 Eng 1969	School Bus Exc. Heavy Duty.		
305 Eng 1978 1976-77 307 Eng. 1969-72 327 Eng. 1969 350 Eng. 1980-86 1979	School Bus Exc. Heavy Duty.		
305 Eng 1978 1976-77 307 Eng 1973 1969-72 327 Eng 1969 350 Eng 1980-86	School Bus . Exc. Heavy Duty.		
305 Eng 1978 1976-77 307 Eng. 1969-72 327 Eng. 1969 350 Eng. 1980-86 1979	School Bus Exc. Heavy Duty. Exc. School Bus. School Bus Exc. Series 10-30 Heavy Duty.		
305 Eng 1978 1976-77 307 Eng 1973 . 1969-72 327 Eng 350 Eng. 1980-86 1979 1978	School Bus . Exc. Heavy Duty. Exc. School Bus . School Bus . Exc. Scheis 10-30 Heavy Duty. Series 50-65.		
305 Eng 1978 1976-77 307 Eng 1973 . 1969-72 327 Eng 350 Eng. 1980-86 1979 1978	School Bus . Exc. Heavy Duty. Exc. School Bus. School Bus . Exc. School Bus . School Bus . School Bus . School Bus . School Bus . Exc. Series 10-30 Heavy Duty. Series 50-65. Exc. 4 Barrel Exc. Series 50-65		
305 Eng 1978 1976-77 307 Eng. 1969-72 327 Eng. 1969-72 350 Eng. 1980-86 1979 1978 1978	School Bus . Exc. Heavy Duty. Exc. School Bus . Exc. School Bus . Exc. School Bus . Exc. Series 10-30 Heavy Duty . Series 50-65 . Exc. 4 Barrel Exc. Series 50-65		
305 Eng 1978 1976-77 307 Eng. 1969-72 327 Eng. 1969-72 350 Eng. 1980-86 1979 1978	School Bus . Exc. Heavy Duty. Exc. School Bus. School Bus . Exc. Series 10-30 Heavy Duty. Series 50-65. Exc. 4 Barrel Exc. 4 Barrel Exc. 50-65 Series 50-65 Series 50-65		
305 Eng 1978 1976-77 307 Eng. 1969-72 327 Eng. 1969-72 350 Eng. 1980-86 1979 1978 1978	School Bus . Exc. Heavy Duty. Exc. School Bus . School Bus . Exc. Scries 10-30 Heavy Duty. Series 50-65 Exc. 4 Barrel Exc, Series 50-65 Exc. Series 50-65 Exc. Series 50-65 Exc. Series 50-65 Exc. Series 50-65		
305 Eng 1978 1976-77 307 Eng. 1969-72 327 Eng. 1969-72 350 Eng. 1980-86 1979 1978 1978	School Bus Exc. Heavy Duty. Exc. School Bus School Bus Exc. School Bus Exc. Scheis 10-30 Heavy Duty. Series 50-65 Exc. Series 50-65 Exc. Series 50-65 Exc. Series 50-65 Exc. Series 50-65 Exc. Series 50-65 Exc. Series 50-65		
305 Eng 1978 1976-77 307 Eng. 1969-72 327 Eng. 1969-72 327 Eng. 1980-86 1979 1978 1976-77 1975 1974	School Bus . Exc. Heavy Duty. Exc. Heavy Duty. Exc. School Bus. School Bus . Exc. Series 10-30 Heavy Duty. Series 50-65 Exc. Series 50-65 Exc. Series 50-65 Parrel Series 50-65 Exc. Series 50-65 Exc. Series 50-65 Exc. Series 50-65		
305 Eng 1978 1976-77 307 Eng 1969-72 327 Eng 1969-72 350 Eng 1960-86 1979 1978 1976-77 1975 1974 1974 1973 1969-72	School Bus . Exc. Heavy Duty. Exc. Heavy Duty. Exc. School Bus. School Bus . Exc. Series 10-30 Heavy Duty. Series 50-65 Exc. Series 50-65 Exc. Series 50-65 Parrel Series 50-65 Exc. Series 50-65 Exc. Series 50-65 Exc. Series 50-65		
305 Eng 1978 1976-77 307 Eng. 1969-72 327 Eng. 1969-72 327 Eng. 1980-86 1979 1978 1976-77 1975 1974 1973 1969-72 400 Eng.	School Bus . Exc. Heavy Duty. Exc. Heavy Duty. Exc. School Bus. School Bus . Exc. Series 10-30 Heavy Duty. Series 50-65 Exc. Series 50-65 Exc. Series 50-65 Parrel Series 50-65 Exc. Series 50-65 Exc. Series 50-65 Exc. Series 50-65		
305 Eng 1978 1976-77 307 Eng 1969-72 327 Eng 1969-72 350 Eng 1960-86 1979 1978 1976-77 1975 1974 1974 1973 1969-72	School Bus . Exc. Heavy Duty. Exc. School Bus . School Bus . Exc. School Bus . Exc. Schies 10-30 Heavy Duty. Series 50-65 Exc. Series 50-65 Exc. Series 50-65 Exc. Series 50-65 Exc. Series 50-65 Series 50-65 Series 50-65		
305 Eng 1978 1976-77 307 Eng. 1969-72 327 Eng. 1969-72 350 Eng. 1980-86 1979 1978 1976-77 1975 1974 1973 1969-72 400 Eng. 1980-87 1979	School Bus . Exc. Heavy Duty. Exc. School Bus . School Bus . Exc. School Bus . School Bus . Exc. School Bus . Exc. School Bus . Exc. School Bus . School Bus .		
305 Eng 1978 1976-77 307 Eng. 1969-72 327 Eng. 1969-72 350 Eng. 1980-86 1979 1978 1976-77 1975 1974 1973 1969-72 400 Eng. 1980 - 1979 1978	School Bus Exc. Heavy Duty. Exc. Heavy Duty. Exc. School Bus Exc. School Bus Exc. Series 10-30 Heavy Duty Series 50-65 Exc. Series 50-65 Exc. Series 50-65 Exc. Series 50-65 Series 50-65 Exc. School Bus School Bus Exc. School Bus School Bus Exc. Heavy Duty		
305 Eng 1978 1976-77 307 Eng. 1969-72 327 Eng. 1960-86 1979 1978 1976 1977 1975 1974 1973 1969-72 400 Eng. 1980 1979 1978 1979	School Bus . Exc. Heavy Duty. Exc. School Bus . School Bus . Exc. School Bus . School Bus . Exc. School Bus . Exc. School Bus . Exc. School Bus . School Bus .		



DIVIDE RESTRICTOR ASSEMBLY INTO 2 PIECES as marked. Place 1 restrictor halfwith prongs up - on the workbench.



POSITION THE CENTER PORT OF THE MANI-FOLD GASKET over the restrictor half. For proper fit, the offset in the gasket center port contour must match the contour of the insert.

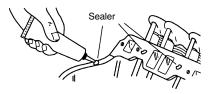
PLACE THE OTHER RESTRICTOR HALF WITH-OUT PRONGS over the gasket's center port aligning the offset contour of the restrictor with that of the gasket.

BEND THE 2 PRONGS OF THE LOWER RESTRICTOR HALF OUTWARD over the outer edge of the upper restrictor half using a blunt tool. Make certain the prongs are pressed down tightly so that the restrictor assembly is held securely in the gasket body.

> **IMPORTANT:** When properly installed, the outer flange of the upper and lower restrictor halves with overlap the gasket body around the center port. Failure to do so may cause restrictor to slide out of position

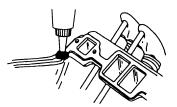
CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

CHECK MANIFOLD CASTINGS for flatness of gasket surface. Resurface or replace.



ATTACH AND ALIGN END SEALS. Apply quickdrying adhesive, sparingly to cylinder block. Mount end seals. Allow time for adhesive to set. Test for slippage with light pressure. If seals move, allow more time.

ATTACH AND ALIGN GASKET(S) TO CYLINDER HEAD(S). Apply quick-drying adhesive, sparingly in several places on the cylinder heads. Mount gasket(s) on cylinder head(s). Allow more time for adhesive to set. Test for slippage with light pressure. If gasket movers, allow more time.



PRIOR TO REINSTALLING INTAKE MANIFOLD apply a small dab of silicone sealer to the 4 corner intersections between the end seals and gaskets. **IMMEDIATELY PROCEED** to the next step, as RTV normally set up in 10-15 minutes.

REINSTALL INTAKE MANIFOLD TO ENGINE. Torque securely to OEM specifications.

TEST RUN ENGINE. Check all mating areas thoroughly to determine that all seals hold during operation.

POSITION THE CENTER PORT OF THE MANI-FOLD GASKET over the restrictor half. For proper fit, the offset in the gasket center port contour must match the contour of the insert.

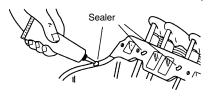
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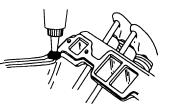
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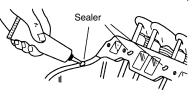
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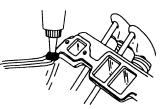
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