



S91T NOITALLATSNI 089-137

MANIFOLD GASKETS **INTAKE AND EXHAUST**

material including old gaskets, RTV and oil. You CLEAN MATING SURFACES of all foreign

may wish to use a degrease.

CHECK MANIFOLD CASTINGS for flatness

severely distorted. of gasket surface. Resurface or replace it

-beunifnoO-

Form No. I-480 (Rev. 10/001)

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REINSTALL INTAKE AND EXHAUST MANI-FOLD to the cylinder heads. Torque securely to OEM specifications. Over-torquing can fracture the manifolds or cause the bolts and studs

CLEAN ALL THREADS by using a wire brush

for bolts and studs, tap all bolt holes and stud

nuts. Apply a high temperature anti-seize

ATTACH AND ALIGN GASKET(S) TO

CYLINDER HEAD(S). If gasket is steel faced

on one side and fiber on the other, install steel

lubricant, to the bolt stud threads.

faced side toward the manifold.

to break.

Printed in U.S.A.

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