

CLEAN ALL THREADS by using a wire brush for bolts and studs, tap all bolt holes and stud nuts. Apply a high temperature anti-seize lubricant, to the bolt stud threads.

ATTACH AND ALIGN GASKET(S) TO CYLINDER HEAD(S). If gasket is steel faced on one side and fiber on the other, install steel faced side toward the manifold.

REINSTALL INTAKE AND EXHAUST MANIFOLD to the cylinder heads. Torque securely to OEM specifications. Over-torquing can fracture the manifolds or cause the bolts and studs to break.

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Form No. I-480 (Rev. 10/001)

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-Continued-

CHECK MANIFOLD CASTINGS for flatness of gasket surface. Resurface or replace if severely distorted.

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degrease.

**INTAKE AND EXHAUST
MANIFOLD GASKETS**

FEL-PRO INSTALLATION TIPS



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