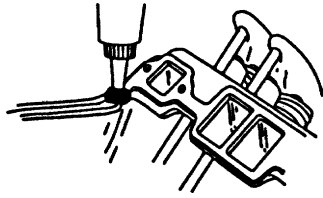


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PRIOR TO REINSTALLING INTAKE MANIFOLD apply a small dab of silicone sealer, such as RTV Black, where all gaskets and seal(s) meet. **IMMEDIATELY PROCEED** to the next step, as RTV normally sets up in 10-15 minutes.

REINSTALL INTAKE MANIFOLD TO ENGINE. Torque securely to OEM specifications.



INTAKE MANIFOLD GASKET

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

CHECK MANIFOLD CASTINGS for flatness of gasket surface. Resurface or replace if severely distorted or corroded.

ATTACH AND ALIGN END SEALS. Apply quick-drying adhesive, sparingly to cylinder block. Mount end seals. **Allow time for adhesive to set.** Test for slippage with light pressure. If gasket moves, allow more time.

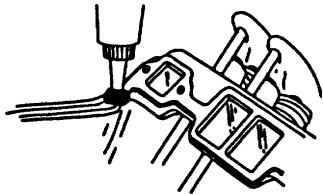
STEEL SHIM GASKET: Apply a thin coat of sealer, around the intake ports on the underside of the gasket to prevent vacuum loss.

Now apply 1/8" continuous bead of silicone sealer, such as RTV Black, around each water port on the cylinder heads.

Attach and align gasket(s) to engine. Position gasket(s) by means of stamped protrusions into corresponding bolt holes in the heads.

Apply a thin coat of sealer, around the intake ports

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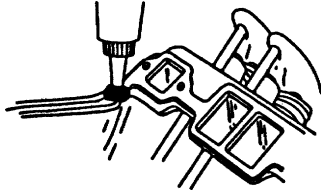
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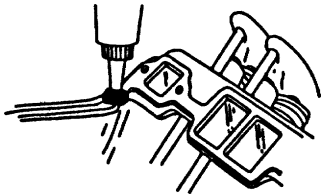


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FIT FEL-PRO INSTALLATION TIPS

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