

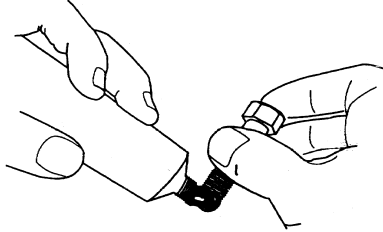


FEL-PRO INSTALLATION TIPS

Fel-Pro products are the result of exhaustive research and strict quality control. However, no sealing product is better than the quality of its installation.

INTAKE AND EXHAUST MANIFOLD GSKETS

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.



CLEAN ALL THREADS by using a wire brush for bolts and studs, tap all bolt holes and stud nuts. Apply a high temperature anti-seize lubricant to the bolt and stud threads.

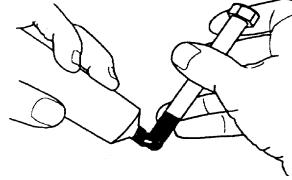
ATTACH AND ALIGN GASKET(S) TO CYLINDER HEAD(S). If gasket is steel faced on one side and fiber on the other, install steel faced side toward the manifold.

- continued -

REINSTALL INTAKE AND EXHAUST MANIFOLDS to the cylinder heads. Torque securely to OEM specifications. Over-torquing can fracture the manifolds or cause the bolts and studs to break.

EXHAUST PIPE FLANGE

CLEAN MATING SURFACES of all foreign material. You may use a degreaser.



CLEAN ALL THREADS by using a wire brush for bolts and/or studs. Apply a high temperature anti-seize lubricant to the bolt and/or stud threads.

ATTACH AND ALIGN GASKET.

REINSTALL EXHAUST PIPE FLANGE AND/OR E.G.R. VALVE GASKET(S) TO ENGINE. Torque securely to OEM specifications. Over-torquing can cause the bolts and studs to break.

TEST RUN ENGINE. To determine that all seals hold during operation.

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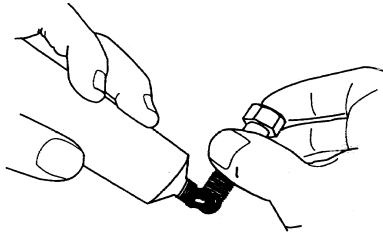


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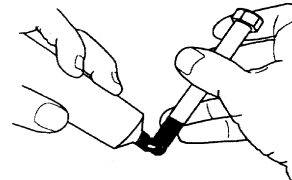
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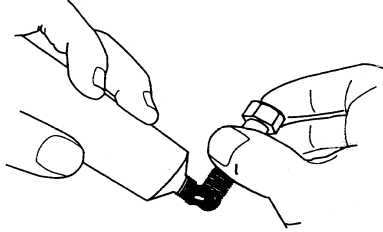


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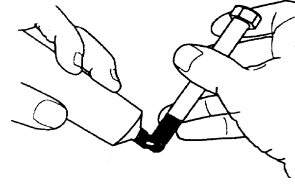
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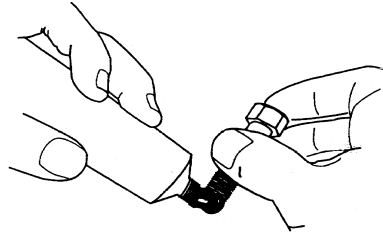


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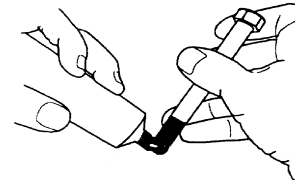
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