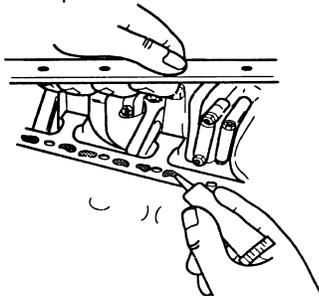




FEL-PRO INSTALLATION TIPS OIL PAN GASKET

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

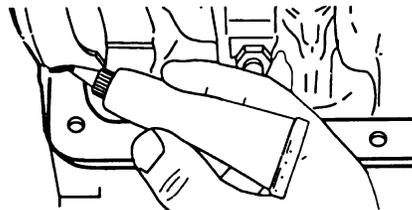
CLEAN PAN FLANGES for flatness. Straighten stamped metal pans. Replace if severely distorted. Distorted cast aluminum or plastic pans are difficult to straighten and should be replaced.



ATTACH AND ALIGN GASKET(S). Apply quick-drying adhesive sparingly in several places on the engine casting or oil pan (depending upon engine model). Mount gasket (or gaskets and seals, if multipiece) on surface where adhesive was applied. **Allow time for adhesive to set.** Test for slippage with light pressure. If gasket moves allow more time.

-continued-

ATTACH AND ALIGN END SEALS: Nibs of front seal fit into holes of timing cover, nibs of rear seal fit into holes of oil pan.



PRIOR TO INSTALLING OIL PAN apply a small dab of silicone sealer, such as RTV Black, where all gaskets and seals meet.

REINSTALL OIL PAN TO ENGINE. Install cap screws, finger tight. Torque cap screws to 100 in. lbs. Over-torquing can distort pan and cause leakage.

TEST RUN ENGINE. Check all mating areas thoroughly to determine that all seals hold during operation.

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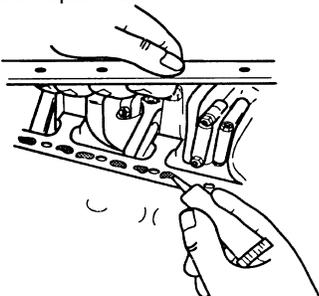
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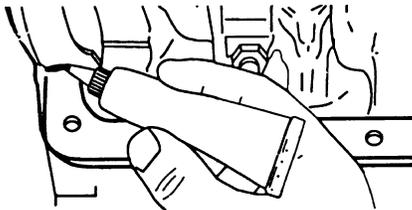
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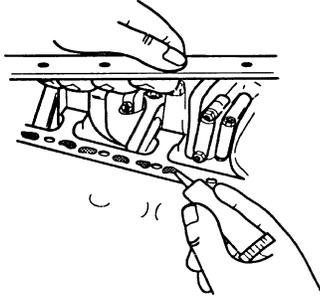
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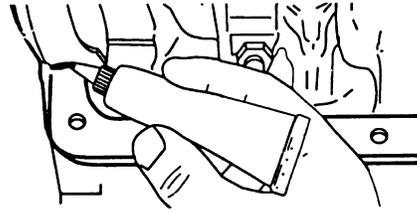
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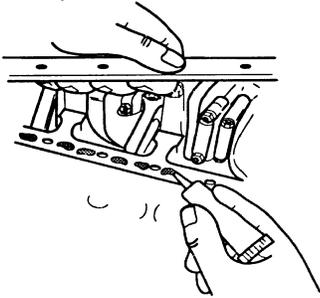
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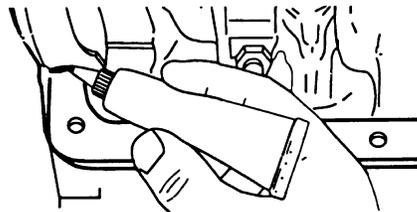
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