



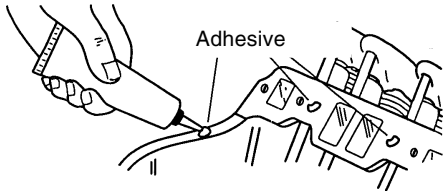
## FEL-PRO INSTALLATION TIPS

FEL-PRO products are the result of exhaustive research and strict quality control. However no sealing product is better than the quality of its installation.

### INTAKE MANIFOLD GASKET

**CLEAN MATING SURFACES** of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

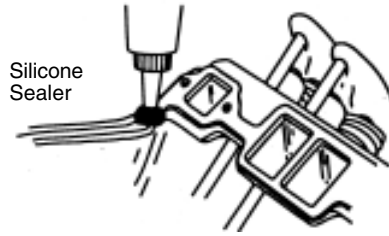
**CHECK MANIFOLD CASTINGS** for flatness of gasket surface. Resurface or replace if severely distorted or corroded.



**ATTACH AND ALIGN END SEALS.** Apply quick-drying adhesive sparingly to cylinder block. Mount end seals. **Allow time for adhesive to set.** Test for slippage with light pressure. If seals move, allow more time.

-continued-

**ATTACH AND ALIGN GASKET (S) TO CYLINDERS HEAD(S).** Apply quick-drying adhesive sparingly in several places on the cylinder heads. Mount gasket(s) on cylinder head(s). **Allow time for adhesive to set.** Test for slippage with light pressure. If gasket moves, allow more time.



**PRIOR TO REINSTALLING INTAKE MANIFOLD** apply a small dab of silicone sealer, to the 4 corner intersections between the end seals and gaskets. **IMMEDIATELY PROCEED** to the next step, as RTV normally sets up in 10-15 minutes.

**REINSTALL INTAKE MANIFOLD TO ENGINE.** Torque securely to OEM specifications.

**TEST RUN ENGINE.** Check all mating areas thoroughly to determine that all seals hold during operation.

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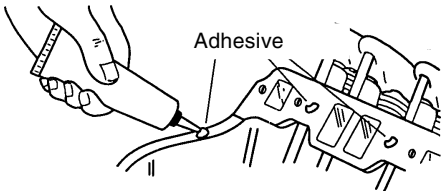
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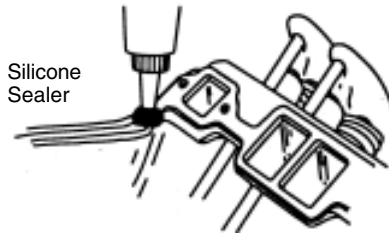
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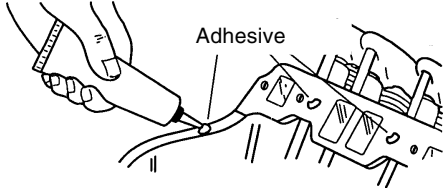
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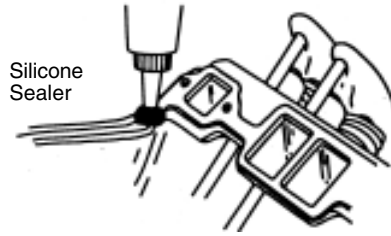
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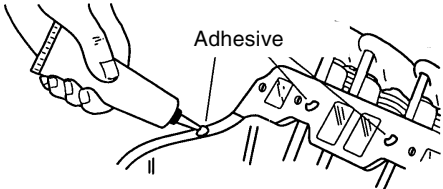
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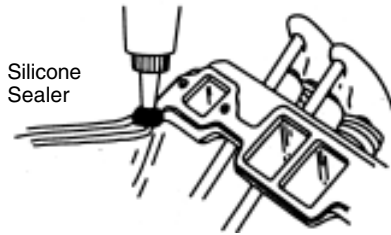
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