

TIMING COVER

PRIOR TO INSTALLING THE SEAL, apply a thin coat grease on the seal face.

IMPORTANT: Do not install any seal without break-in lubricant protection.

AFTER REMOVING TIMING COVER, CUT EXPOSED ENDS of the oil pan gasket, end seal or silicone rubber flush with the cylinder block using a sharp blade, remove front oil pan end seal.

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

PRIOR TO INSTALLATION check fit of cover gasket. If necessary, trim bottom ends of cover gasket flush with castings. Make certain to align the gasket holes with the casting holes.

PRIOR TO REINSTALLING COVER: Apply a 1/4" bead of RTV Black silicone sealer to the exposed lip of the oil pan.

REINSTALL COVER TO ENGINE. Torque bolts evenly and slowly to OEM specifications. Now, apply a continuous bead of RTV Black silicone sealer, filling in the joint where the timing cover and oil pan meet.

TEST RUN ENGINE. Check all mating areas thoroughly to determine that all seals hold during operation.

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