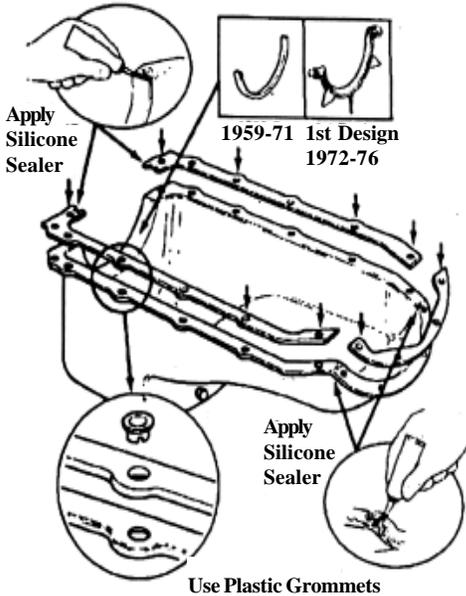


OIL PAN GASKET

Use proper gasket as indicated for the end seal.

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV, and oil. You may wish to use a degreaser.

CHECK PAN FLANGES for flatness. Straighten stamped metal pans. Replace if severely distorted. Distorted cast aluminum or plastic pans are difficult to straighten and should be replaced.



ATTACH AND ALIGN GASKET. Mount gasket onpan. Insert plastic grommets in corresponding holes (see drawing).

PRIOR TO INSTALLING OIL PAN apply a small dab of silicone sealer where all gaskets and seal(s) meet. **IMMEDIATELY PROCEED** to the next step, as RTV normally sets up in 10-15 minutes.

ATTACH AND ALIGN END SEALS: Nibs of rear seal fit into holes of oil pan.

For 1959-71 applications without nibs, apply quick-drying adhesive sparingly in several places on the engine casting or oil pan (depending upon engine model). Mount end seal on surface where adhesive was applied. Allow time for adhesive to set. Test for slippage with light pressure. If gasket moves, allow more time.

REINSTALL OIL PAN TO ENGINE. Install cap screws, finger tight. Torque cap screws to OEM specifications. Over torquing can distort pan and cause leakage.

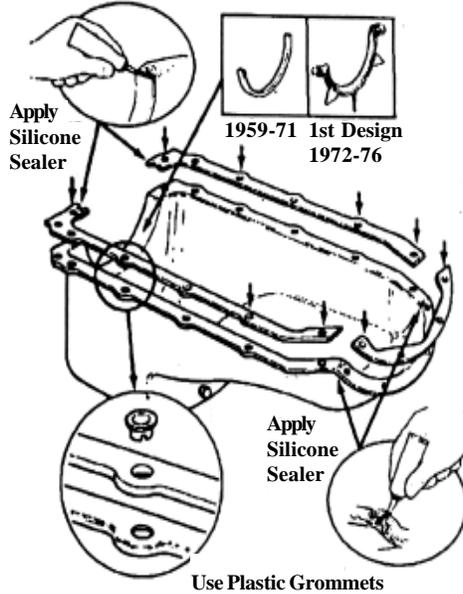
TEST RUN ENGINE. Check all mating areas thoroughly to determine that all seals hold during operation.

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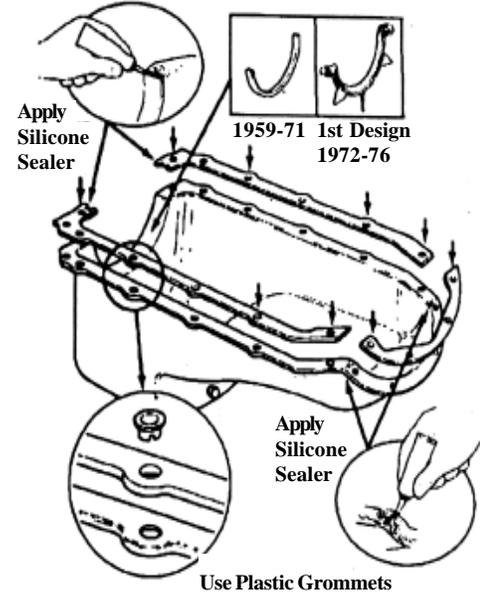
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