



FEL-PRO INSTALLATION TIPS

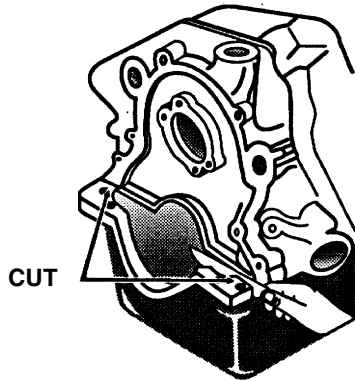
TIMING COVER

GM BUILT V6 ENGINES may utilize different types of timing cover to-oil pan sealing methods. After disassembly the exposed oil pan front segment, or the entire oil pan, is to be resealed according to the following methods:

If oil pan is sealed with Molded Rubber gaskets - Reseal using a molded rubber gasket.

If oil pan is sealed with RTV Silicone - Reseal using RTV.

If oil pan is sealed with cork-rubber gasket - Reseal with cork rubber segment, using the following instructions.



AFTER REMOVING TIMING COVER, CUT EXPOSED ENDS of the oil pan gasket flush with the cylinder block using a sharp blade, remove front oil pan end seal.

CLEAN MATING SURFACES of all foreign material including old gaskets, RTV and oil. You may wish to use a degreaser.

PRIOR TO INSTALLATION check fit of cover gasket and oil pan segment(s). If necessary trim bottom ends of cover gasket and oil pan segment(s), flush with castings. Make certain to align the gasket holes with the casting holes.

ATTACH AND ALIGN GASKET AND SEGMENT(S): Apply a quick-drying adhesive sparingly in several places on the engine casting or block. Attach gasket(s) on surface where adhesive was applied. **Allow time for adhesive to set.** Test for slippage with light pressure. If gasket moves, allow more time.

REINSTALL COVER TO ENGINE. Torque bolts evenly and slowly to OEM specifications.



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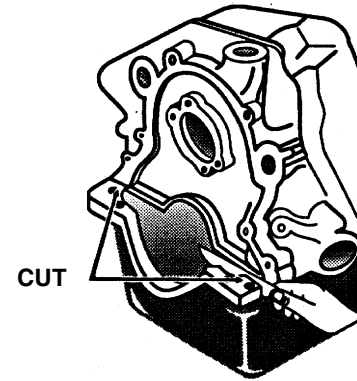
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