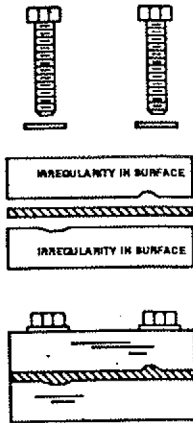
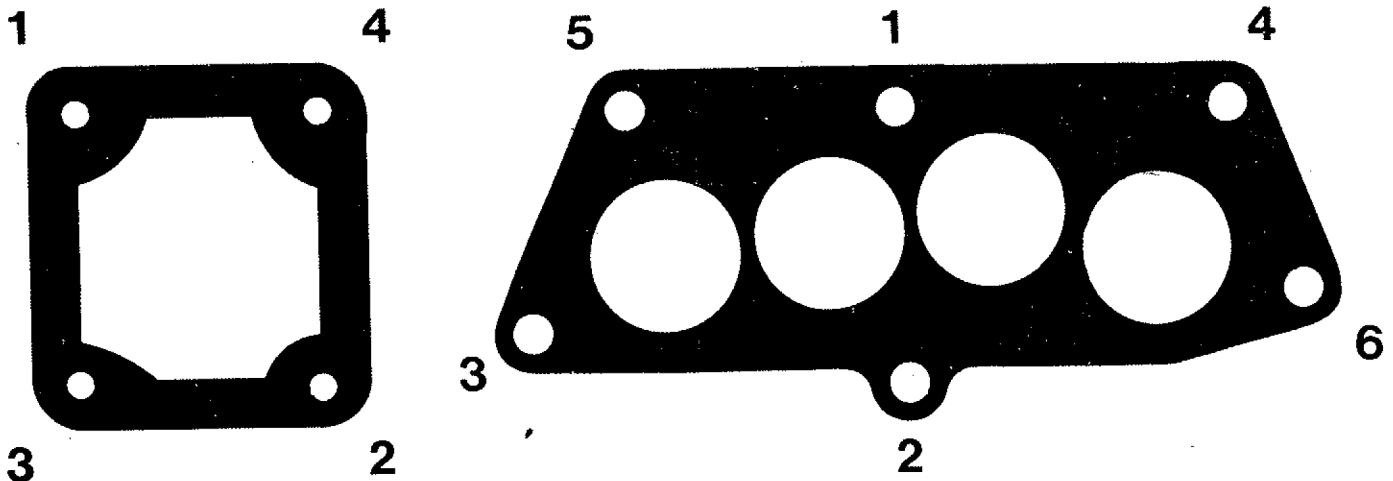


PLENUM GASKET INSTRUCTION SHEET



The gasket you have purchased has been manufactured to exactly the same specifications as that provided by OEM. Provision of a rigid cardboard box and sealed plastic packaging insures that the gasket will be delivered in undamaged condition ready for installation. For best results insure that mating surfaces are cleaned and free from dirt, grit, or metal fillings. Scrape all remnants of the previous seal taking care not to damage soft metal surfaces. Do not use abrasives. It is difficult to machine surfaces so to insure a completely leakproof joint. Provision of a flexible resilient material in the form of a gasket compensates for surface irregularities and for shifts in positioning that may take place when metal surfaces expand and contract during heating and cooling cycles. Gaskets become permanently deformed upon installation due to the effects of compression and the heating and cooling cycle. For this reason it is recommended that a new gasket be used whenever re-assembling components. Bolts should be installed with washers and torqued gradually in the recommended pattern according to manufacturers specifications.



1. TIGHTEN SNUGLY IN ORDER SHOWN

2. TIGHTEN BOLTS TO MEDIUM RANGE

3. TIGHTEN TO FINAL TORQUE SPECIFICATION

If a manufacturers service manual is unavailable the above tightening sequence should be used. Note that this is a general instruction sheet and the number of holes and pattern of the gasket supplied may be different from that shown.