## **TT-195 Read This!** Inspect the old starter solenoid for damage as illustrated below. This type of appearance indicates that internal solenoid damage has occurred due to vehicle problems. **Burned Area** Solder Void on Cap -HED Burned Area ີ່ວ

The burned area and melted solder are caused by a defective turbocharger flange gasket. Replace the gasket per OEM recommendations and procedures to prevent reoccurring starter failure.

Shields installed on solenoids assist in diverting heat away - improving starter performance - however repairs to flange gaskets still must be performed.