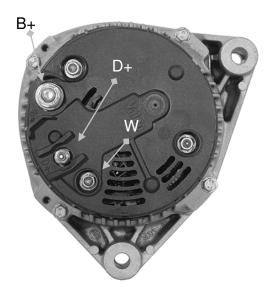
## **TT-659**

## **Please Review**

- 1. B+ wire must have battery voltage at all times.
- D+ wire must have <u>at least</u>
  2 volts when the ignition switch is "ON". Lower voltage readings will prevent the alternator from charging. Check D+ wire for breaks, indicator lamp (burned out bulb), and all fuses.
- In many applications, the alternator frame is insulated from the engine block by cushioned brackets.

Because of this, the ground wire is a critical part of the charging system. Be sure the ground wire is connected securely to the alternator and engine block.

- 4. The "W" wire may not be used in all applications. **NEVER GROUND "W" TERMINAL!!**
- 5. The "Spade terminal" may not be used in all W applications Combination \_Post/Spade



D+

B+